J025073

Technology Development for the Space Interferometry Mission (SIM)

Robert A. Laskin
Jet Propulsion Laboratory
California Institute of Technology
4800 Oak Grove Drive
Mail Stop 301-486
Pasadena, CA 91109-8099
818-354-5086
robert.a.laskin@jpl.nasa.gov

Abstract—Optical and infrared interferometry will open new vistas for astronomy over the next decade. Space based interferometers, operating unfettered by the Earth's atmosphere, will offer the greatest scientific payoff. They also present the greatest technological challenge: laser metrology systems must perform with sub-nanometer precision; mechanical vibrations must be controlled to nanometers requiring orders of magnitude disturbance rejection; a multitude of actuators and sensors must operate flawlessly and in concert. The Interferometry Technology Program at NASA's Jet Propulsion Laboratory is addressing these challenges with a development program that plans to establish technology readiness for the Space Interferometry Mission by early in the year 2001.

TABLE OF CONTENTS

- 1. Introduction
- 2. MAJOR TECHNICAL CHALLENGES
- 3. TECHNOLOGY DEVELOPMENT APPROACH
- 4. Summary
- 5. ACKNOWLEDGEMENTS
- 6. BIOGRAPHY
- 7. References

1. Introduction

The Space Interferometry Mission (SIM), with a target launch date of June 2005, will be one of the premiere missions in the Astronomical Search for Origins (ASO) Program, NASA's bold endeavor to understand the origins of the galaxies, of planetary systems around distant stars, and perhaps the origins of life itself. This adventure of discovery will be enabled by an explosive growth of innovative technology, as exciting in its own right as the underlying scientific quest.

Over the past several years a consensus has formed around the idea that space based optical interferometers operating in the visible and infrared wavebands represent the next great leap forward in astronomy and astrophysics. Interferometers lend themselves to space application due to their extremely efficient use of weight and volume to achieve the goals of high resolution, high sensitivity imaging and astrometry. SIM (whose leading design options are depicted in Figure 1) will mark NASA's first scientific use of this revolutionary observing technique in space. If it succeeds, it will presage the flight of the Terrestrial Planet Finder (TPF) and other larger and more ambitious Origins interferometers.

It is not surprising that such a huge step forward in observational power requires a concommitant leap in technological sophistication. SIM indeed drives the state-of-the-art in optomechanical and optoelectronic systems as well as presenting daunting challenges in precise stabilization of lightweight deployable structures and coordinated computer control of numerous optical surfaces. In this sense it very much embodies the principles of the Origins program -- to couple breakthrough science with breakthrough technology in the service of both a fuller knowledge of our universe and a richer technological landscape that helps preserve our nation's preeminence as a force for global innovation. In

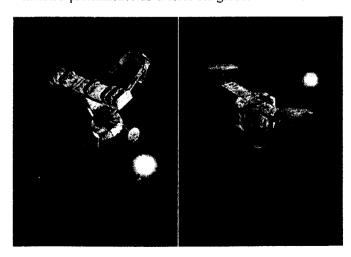


Figure 1 SIM Candidate Designs

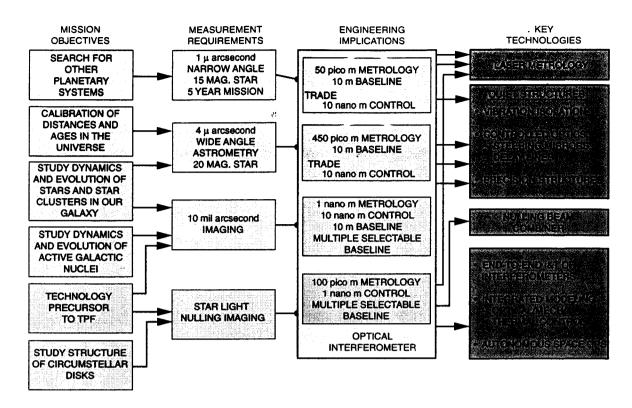


Figure 2 SIM Technology Requirements Flowdown

this regard technology has become an important end-initself for NASA's Origins missions.

2. Major Technical Challenges

This paper proceeds by discussing the key technical challenges faced by SIM and the technology development approach to meet them. As an overview paper, there is appended an extensive list of references which contain greater technical detail on the various elements of interferometry technology.

Successful development of SIM requires that three grand technological challenges be met and overcome:

- (1) nanometer level control and stabilization of optical element on a lightweight flexible structure
- (2) sub-nanometer level sensing of optical element relative positions over meters of separation distance
- (3) overall instrument complexity and the implications for interferometer integration and test and autonomous on-orbit operation.

These flow from the fundamental science objectives of the mission, as illustrated in Figure 2.

The need for nanometer control is driven by requirements on fringe visibility for astrometry and imaging as well as by the requirement for 10⁴ starlight nulling. The nulling

requirement is the more stringent necessitating 1 nanometer RMS optical path difference (OPD) control over a broad frequency range. Fringe visibility requirements translate into the need for 10 nanometer RMS OPD control.

The picometer regime metrology requirements flow directly from the principal astrometry science requirements. In order to make a 4 microarcsecond angular measurement between two stars using a 10 meter baseline triple interferometer requires the relative measurement of baseline positions to 100 picometers.

The complexity of an interferometer, with all its moving parts and control systems, is the price that must be paid for stepping beyond the paradigm of rigid monolithic telescopes as built since the days of Galileo. SIM will have to use active feedback control for at least 50 optical degrees of freedom. Another 80 degrees of freedom will need to be controlled in open loop fashion. Additional degrees of freedom will require articulation at least once for initial deployment and instrument alignment. All of this places great importance on the development of realtime software capable of autonomously operating SIM. New and creative integration and test methods will also be required to enable development of the instrument at an affordable cost.

The suite of new technologies that must be developed to enable SIM is depicted in Figure 3.

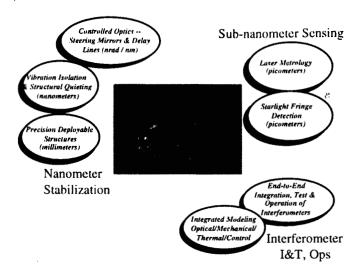


Figure 3 Key Technologies for SIM

3. TECHNOLOGY DEVELOPMENT APPROACH

Fundamentally the approach taken to technology development is one of rapid prototyping of critcal hardware and software followed by integration into technology testbeds where critical interfaces can be validated, system level performance demonstrated, and integration and test procedures developed and verified. To some extent, due to the objective of completing the technology development by the end of FY'01, this will entail concurrent engineering (e.g., we will need to develop some hardware component brassboards in parallel with the development of the testbeds, dictating that breadboards of those components will be used in the testbeds rather than brassboards, which would be preferred).

This approach places the ground testbeds at the very heart of the technology development effort. It is in these testbeds that the technology products will be validated and technology readiness demonstrated. It is also in these testbeds that our engineering team will learn about what works and what does not when it comes to integrating and testing interferometers. Flight experiments will in general be undertaken only where the space environment is required to explore the relevant phenomenology.

Component Hardware Development

Breadboards and brassboards of the new technology components required by SIM will be built and tested by the technology program. The objectives are threefold: mitigate technical, schedule, and cost risk associated with key hardware components early in the SIM project life cycle (when the cost of correcting problems is low); deliver necessary components to the technology

integration testbeds; transition the capability to manufacture the components to industry.

For each component to be brassboarded, whether it is built in-house, built in partnership with industry, or procured in a traditional manner, a series of performance and environmental tests will be conducted whose objective it is to qualify the component design as ready for space flight. A distinction is made between qualifying the design and qualifying the component itself. None of the brassboard components are destined for flight and hence the qualification process will lack the formality (and cost) associated with flight hardware. Nevertheless the qualification process will be quite rigorous with each component subjected to full functional, shock, random vibration, and thermal (and/or thermal / vacuum) testing. JPL quality assurance and reliability personnel will be included from the outset to ensure proper test procedures. Note that only those components considered as high risk will be built and tested as brassboards. Figures 4 and 5 depict examples of two units, the optical delay line and the astrometric beam combiner, that have finished development, performance and environmental testing.

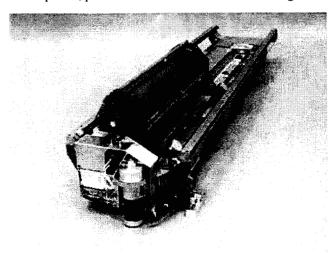


Figure 4 Brassboard Optical Delay Line

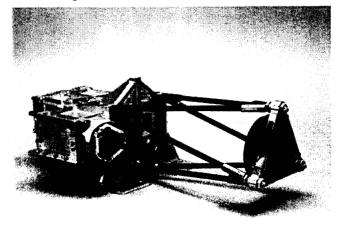


Figure 5 Brassboard Astrometric Beam Combiner

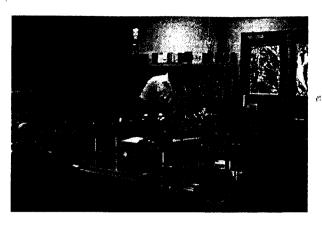


Figure 6 RICST Lab Hardware-in-the-Loop Testing

Prototype Realtime Software Development

Space interferometers will be required to operate with limited intervention from the ground and in doing so perform initial optical alignment, calibration, stellar target acquisition, angle tracking, fringe tracking, slew, continuous rotation for synthesis imaging, and other autonomous functions. Realtime software will play the central role in performing these functions. This software represents a significant technical challenge since it will have to operate a very complex instrument, run on a distributed set of computers, and control processes at timescales from milliseconds to days. As advanced systems demand increasingly sophisticated software, the portion of project cost (and associated schedule and cost risk) assigned to software begins to rival that of hardware. Hence, the technology program has determined to place the importance of the development of realtime software on a par with that of interferometer hardware.

The approach to realtime software development is completely analogous to the development of component hardware via breadboards and brassboards. "Breadboard" software is regarded to be code that establishes the feasibility of performing a particular function. "Brassboard" software is a true prototype of flight software and demonstrates that the constraints imposed by the target flight processor can be met and that the code is efficient and maintainable. It is intended that the brassboard (or prototype) software developed under the technology program could actually be flown on SIM with only minor modification and upgrade required.

The job of developing SIM breadboard software is largely already done thanks to the development of two ground interferometers in recent years: the Palomar Testbed Interferometer (PTI) and the Micro-Precision Interferometer (MPI) Testbed PTI and MPI share a significant amount of common realtime software and together demonstrate the basic feasibility of automated interferometer operation.

The development of the SIM prototype (or brassboard) software will take place in a development environment called the Realtime Interferometer Control Software Testbed (RICST). RICST will build the code in a modular fashion and will make a series of incremental This will greatly simplify the process of deliveries. testing and debugging. The initial deliveries will be internal to the RICST team and will serve to validate the development approach and train the personnel. RICST testing will incorporate breadboard and brassboard hardware allowing the software to be fully exercised by actually driving the relevant controlled components (Figure 6). Eventually, the RICST software will be delivered to integration testbeds (described below) where it will be used to operate complete interferometers like SIM. This process is expected to result in software that can be referred to as "protoflight" -- ready for flight application with modest rework.

Integrated Modeling Tool Development

The challenges facing space interferometry do not lie exclusively in the province of developing component hardware and realtime control software. Work is also needed to advance the state-of-the-art for software tools for analysis and design. Existing analysis tools provide only limited capability for evaluation of spaceborne optical system designs. They determine optical performance from the geometry and material properties of the optical elements in the system, assuming only minor deviations from the nominal alignment and figure. They cannot evaluate the impact on optical performance from controlled/articulated optics, structural dynamics, and thermal response, which are important considerations for To investigate these future interferometer missions. critical relationships, a new analysis tool has been developed called Integrated Modeling of Advanced Optical Systems (IMOS). IMOS enables end-to-end modeling of complex optomechanical systems (including optics, controls, structural dynamics, and thermal analysis) in a single seat workstation computing environment. IMOS has been applied at JPL to the Hubble Space Telescope and the Space Infrared Telescope Facility (SIRTF), as well as virtually all the space interferometer designs that have been considered in recent years (e.g., SIM, OSI, ISIS, SONATA, DLI, FMI, MPI, POINTS).

IMOS was originally created as a modeling tool to assist in the early design phases of multidisciplinary systems. In recent years IMOS has matured tremendously and has greatly increased its ability to address complex, many degree-of-freedom systems that are typical of the detail design phase. Currently IMOS is the baselined integrated modeling tool for the SIM project and NGST pre-project, and is also being adopted by their industrial partners. Figure 7 shows a thermal/mechanical analysis run in IMOS predicting the deformation of one of SIM's collector telescopes over expected temperature changes.

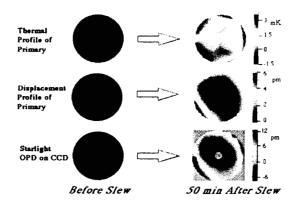


Figure 7 Collector Deformation Map Over Termperature

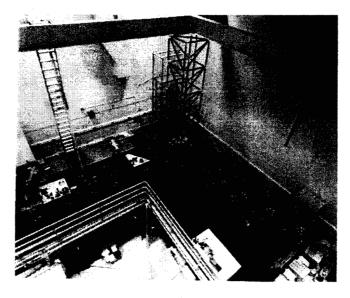


Figure 8 Bird's Eye View of STB-1

Ground Integration Testbeds

In some sense the hardware and software products delineated above comprise the full set of tools and parts that the SIM Project needs to design, build and operate the interferometer instrument. However, having developed all the pieces, one huge task remains to be done -- proving that they all fit together and work as an interferometer at the relevant levels of performance. This is the province of the ground testbeds.

Three major ground testbeds are planned: the evolutionary SIM System Testbed (STB-1,3), the Microarcsecond Metrology (MAM) Testbed, and the Palomar Testbed Interferometer (PTI). This particular delineation of the ground testbed effort derives from the recognition that one major subset of the technologies can be tested in air at nanometer precision and at full scale while another subset must be tested in vacuum at picometer precision but at subscale. The first set of

technologies, i.e. those associated with vibration attenuation, is grouped into the STB-1,3. The second, i.e. the laser metrology technologies, is assigned to the MAM Testbed. PTI, an operational ground based interferometer observatory, is unique in that it is capable of viewing real stars which is necessary to validate the science data processing software.

SIM System Testbed (STB)-The SIM System Testbed is actually an evolutionary series of two testbeds. The first, STB-1, was built during the FY'91 through FY'94 timeframe. It is a full single baseline interferometer built on a flexible structure (see Figure 8) out of breadboard hardware components.

The structure is a 7m x 6.8m x 5.5m aluminum truss weighing 200 kg (with optics and control systems attached the weight is about 600 kg). Three active gravity off-load devices make up the structure's suspension system providing about a factor of ten separation between the structure's "rigid body" and flexible body modes (the lowest of which is at about 6 Hz). The equipment complement includes a three tier optical delay line with associated laser metrology, a pointing system complete with two gimballed siderostats, two fast steering mirrors, and coarse and fine angle tracking detectors, a six-axis isolation system, and all associated electronics and real time computer control hardware necessary for closed loop system control and data acquisition. The principal objectives of STB-1 are demonstrating vibration attenuation technologies and validating the IMOS modeling tool in the nanometer regime. STB-1 was completed during the summer of 1994 when "first fringes" were acquired. Two metrics have been tracked over time to monitor testbed progress. These are: (a) pseudo-star fringe tracking stability in the presence of the laboratory ambient vibration environment and; (b) fringe stability vs emulated spacecraft reaction wheel disturbances, which are expected to be the dominant on-orbit disturbance source. The current performance, as measured by each metric, is

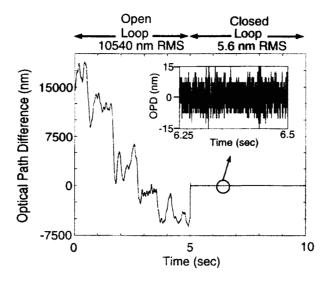


Figure 9 Time Trace of STB-1 Fringe Tracking OPD with Control Loops Open/Closed

below 5 nm RMS (see Figure 9 for a typical lab ambient fringe tracking time trace). Progress over time for these metrics is depicted in Figure 10. The goal is to achieve 1 nm by the end of the evolutionary STB program.

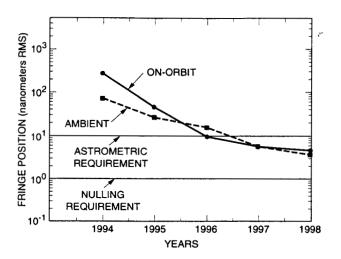


Figure 10 Historical Improvement in STB-1 Ambient and "On-Orbit" Metrics

STB-3 is essentially a new build from the ground up. The goal is to build a testbed whose operational complexity approaches that of the SIM flight instrument.

Microarcsecond Metrology (MAM) Testbed — The Microarcsecond Metrology Testbed will demonstrate that picometer metrology components can be configured with a stellar interferometer, per the approach of the SIM instrument, to enable the measurement of point source (viz, pseuso-star) position to the microarcsecond level. This will be done at one fifth scale in a 3-m x 13-m vacuum chamber (see Figure 11). The MAM Testbed uses a 1.8 m baseline interferometer to observe an artificial star. The positions of the star and interferometer are monitored by an external metrology system that allows one to calibrate the star position measured by the interferometer. The interferometer layout is shown in Figure 12.

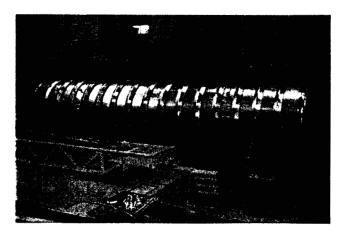


Figure 11 MAM Testbed Vacuum Tank Installed in JPL Highbay

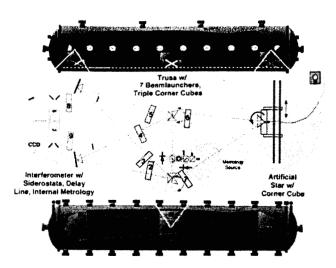


Figure 12 Microarcsecond Metrology (MAM) Testbed Configuration

The interferometer includes siderostats for wide-angle acquisition, fast steering mirrors for fine guiding, a delay line for optical path control, and a beam combiner with both imaging and single-pixel detectors. The metrology system consists of nine beam launchers; two that monitor the star, two that monitor each siderostat, one that monitors the external metrology "truss," and two internal launchers that monitor the optical path length through the interferometer. In this way, the metrology system is a 2-D version of the 3-D system proposed for SIM. The interferometer includes all of the functionality of SIM (except for switching mirrors), in a reduced scale and reduced dimensionality experiment. The MAM optics, metrology system, and artificial star are placed in a vibration-isolated, thermally stabilized, vacuum chamber. This eliminates index of refraction fluctuations in air and allows the experiment to achieve its goal of 50 pm optical path measurement accuracy.

Initial MAM operation is planned for late in 1999 with a single-baseline narrow-angle experiment. The artificial star will be moved over a 20 arcsecond (1 mm) range and its position will be monitored by both the white-light interferometer and the external metrology system. The experiment will attempt to show that it is possible to measure the position of the star to a few micro-arcseconds. The next stage of experimentation will be to increase the field-of-view (stellar motion), eventually reaching 1 degree. The controlled environmet will be perturbed by adding heaters and vibration transducers to key optical components. In this way one can study the interaction of dynamic effects on the calbration and operation of the interferometer.

The MAM testbed relies on the extensive use of picometer metrology laser gauges. These gauges are currently undergoing a series of careful tests to measure their performance. However, the fundamental feasibility of this laser gauge technology was experimentally demonstrated in the early 1990's. Heterodyne gauges were tested both in null gauge and relative gauge

ASKIN ASKA Summany produce from A Bush Summers

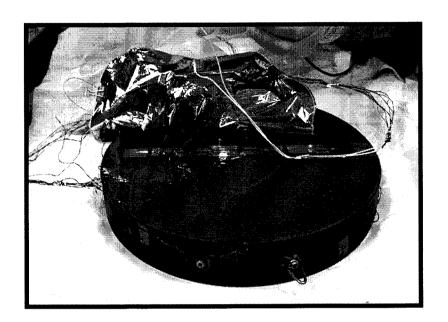
In addition to the major system level testbeds, a number of testbeds are planned to focus more sharply on demonstrating particular capabilities better tested at lesser degrees of integration. The Thermal Opto-mechanical (TOM) Testbed is an example. TOM, under the direction of Lockheed-Martin's Palo Alto Advanced Technology Center, is aimed at exploring the response of optical figure to small changes in thermal conditions. This is a critical area for SIM. Since the SIM metrology system samples only a small portion of each collecting aperture, sub-nanometer changes to optical figure across the apertures during the course of an observation would result in misleading estimates of the optical path excursions seen by starlight. SIM's design solution is to maintain very tight (< 10 mK) thermal control of time varying gradients across the collecting optics. Thermal-optical-mechanical modeling indicates that these small mirror temperature excursions will insure acceptably small distortions in optical figure. The TOM Testbed's job is to prove that this is the case.

TOM will proceed in three major steps. Test #1 is nearing completion. This is a thermal-only experiment where a 33 cm Pyrex mirror (Figure A) in a thermal vacuum tank is exposed to time varying thermal loads and its temperature response is recorded. These data are compared to predictive thermal models. Test #2 introduces optical figure measurement so that mirror temperature changes can be experimentally correlated with changes in figure. Test #2 uses a relatively high CTE test optic so that mechanical response will be exaggerated (compared to SIM) leading to high SNR measurements and easier model comparison. Test #3 introduces a flight-traceable low-CTE telescope as the test optic and a test environment closely emulating on-orbit conditions.

Test #1 objectives were to verify temperature sensor performance and thermal modeling capability in the mK regime. Both objectives were met in impressive fashion. The temperature sensors, platinum resist thermometers (PRTs), were shown capable of sub mK resolution. The thermal modeling accurately predicted temperature gradients (both through and across the mirror) to about 10 mK. What is important to SIM is the prediction of temporal changes in thermal gradients and it was postulated that modeling results should be even better (in terms of number of mK, not percentage error) for these variables. This will be tested in the near future as Test #1 is completed.

JAKORAN BURKE KALUMAN

of an equilibrium Pix Mackey



configurations. Figures 13 and 14 show that in both modes picometer level motions were successfully measured.

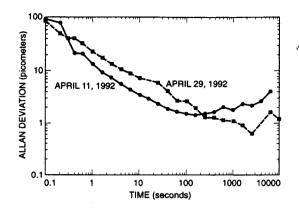


Figure 13 Allan Deviation Obtained with the Null Gauge

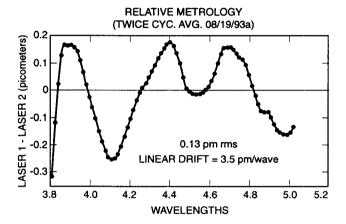


Figure 14 Results Obtained with the Relative Metrology
Gauge

Ground Based Interferometer Observatories

Ground interferometers are invaluable testbeds for space-based systems, not only from a hardware perspective, but also with a view toward operations and scientific productivity. Members of the JPL team have built and operated a series of ground interferometers over a period of nearly 20 years. These interferometers have pioneered advances in interferometer architecture, algorithms, performance, automation, and scientific productivity that are directly applicable to SIM.

The Mark I through Mark III interferometers were built and operated on Mt. Wilson and served as technological forerunners of the currently operational Palomar Interferometer Testbed (PTI). PTI was funded by NASA to demonstrate the technology for ultra precise narrowangle astrometry. The ultimate application would be to the Keck Interferometer and the detection of exoplanets through observations of the perturbations of the parent star. Development of PTI began in December 1992, the

site at Palomar Mountain was available for occupancy in May 1995, and first fringes were obtained three months later in July 1995. The instrument recently attained its performance goal of sub 50 mas narrow angle astrometry, at least over single observation times on the order of hours. Testing of multi-night astrometric measurement stability is currently under way. A photograph of PTI taken from the Palomar 5-m catwalk is shown in Figure 15.

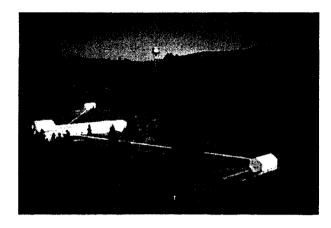


Figure 15 The Palomar Testbed Interferometer

PTI has a 110-m baseline, employing 50 cm siderostats with 40-cm telescopes. It is a dual-star system, using a bright target star to cophase the system in order to detect a faint astrometric reference star against which the astrometric perturbations of the bright target would be measured. PTI employs 4 delay lines, two with physical travels of 20 m each, and two with shorter travels for offsetting between the two stars. PTI, compared with the Mark I - III interferometers, works in the near-IR, and is the first infrared interferometer to employ the active-fringetracking technology originally developed on the Mark I. also incorporates complete end-to-end laser metrology of the internal optical path from the stellar beam combiner to a corner cube located in front of the siderostat. This constant-term metrology system, to use the SIM nomenclature, uses the same optical architecture as proposed for SIM, employing the starlight beamsplitter as the metrology beamsplitter to eliminate non-commonmode measurement errors.

Perhaps the most significant benefit of PTI to SIM, besides the obvious one of building, integrating, and operating the instrument, is the implementation approach that was used. PTI was built in a highly modular manner, both with respect to the optical system and the computer control system. The computer system, which employs 9 real-time single-board computers, integrates these with a high-level communications architecture which hides most of the details associated with the large number of the CPUs from the subsystem developer. This allowed developers to concentrate on the details of their subsystem, and also allowed multiple developers to work simultaneously. Modularity allowed the testing of subsystems in the lab and on the roof of our lab at JPL,

so that final systems integration on the mountain took less than 3 months to first fringes. PTI, while borrowing extensively from the Mark III, incorporated all new software (approximately 65k non-comment lines, of which 40k is the real-time control system). The modularity and testability of the architecture allowed a rapid development cycle. The architecture is also fairly autonomous. As a demonstration of the type of autonomy so necessary for the operation of space systems, PTI has been operated remotely from JPL, more than 100 miles away.

In the future PTI will serve as a development platform for interferometer science data processing software. Its narrow angle astrometry measurements are similar enough to those on SIM that the data processing software developed for the PTI astrometry will become the core of the SIM narrow angle astrometry science software.

Development of the Keck Interferometer (Figure 16) is taking place largely in parallel with the development of SIM technology. This has enabled synergistic work in at least two important areas: realtime software and starlight nulling. Keck and SIM will both make use of the same core software being developed by the RICST team. This should benefit SIM by virtue of having the luxury of seeing another operational system be the first to run the software through its paces. In the area of nulling, SIM and Keck have been able, thus far, to pursue a common nulling beam combiner development. Figure 17 shows the breadboard experimental set up that has been able to achieve, to date, better than a factor of 10,000 null on laser light. This effort is now at the point of bifurcation where Keck must pursue hardware that operates in the infrared while SIM will build a visible light system. Nevertheless, the two efforts will continue to share results and learn from one another.

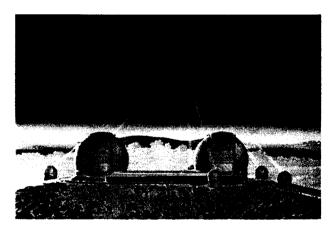


Figure 16 Artist's Rendition of the Keck Interferometer on Mauna Kea

Flight Experiments

The philosophy that the Interferometry Technology Program takes toward flight experiments is to undertatke them only if the technology in question is one that cannot

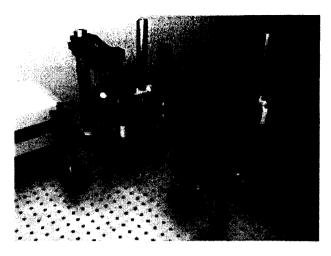


Figure 17 Nulling Beam Combiner Experimental Aparatus

be validated via ground testing. The technology for deployable structures is considered to be relatively mature from the standpoint of scale (> 50 meter in length), initial deployment accuracy (millimeters), and long time scale stability over thermal loads (millimeters). On the other hand, the on-orbit short time scale stability (viz., above 1 Hz) of these systems in the nanometer regime is completely unknown. The concern is that deployable structures are dominated by hinges, latches, and joints all of which have the potential to exhibit stick-slip nonlinearities which are particularly susceptible to "creaking" due to time varying thermal conditions. Such creaking would be likely to have broad frequency content given its impulsive nature and hence, even if it occurs on the micron scale, could be quite problematic for an interferometer whose actively controlled optics might not have sufficient bandwidth to track it out.

Ground based experimental investigations into the microdynamic behavior of deployable structures is very difficult. In particular, testing in 1-g suffers from the inability to perfectly remove gravity induced internal loads from the test specimen in order to emulate on-orbit conditions. These gravity induced "preloads" could well act to completely hide the suspected stick-slip phenomena which would be unleashed only in space. This is the motivation for conducting space experimentation in order to understand the microdynamics of deployable structures.

IPEX-1 (Interferometry Program Experiment-1) was the first step toward filling the microdynamics information gap. Hosted on DARA's (German Space Agency) Astro-SPAS platform, which flew a shuttle sortie mission on STS-80 in December 1996, IPEX-1 gathered twelve channels of micro-g acceleration data using Sunstrand QA-2000 accelerometers sampled at 744 Hz. During quiet periods when thrusters were not operating, accelerations of the order of 100 micro-g's were measured. This data tells us two important facts: (i) the microdynamics of built up monolithic structures like Astro-SPAS appear compatible with interferometer mission requirements; (ii) the Astro-SPAS is a quiet enough platform to host future Origins

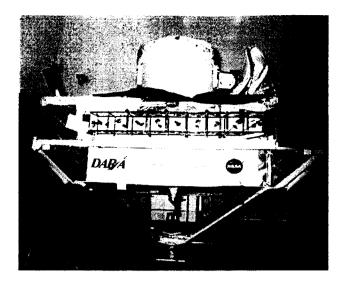


Figure 18 IPEX-2 Integrated to Crista-SPAS and Ready for Launch

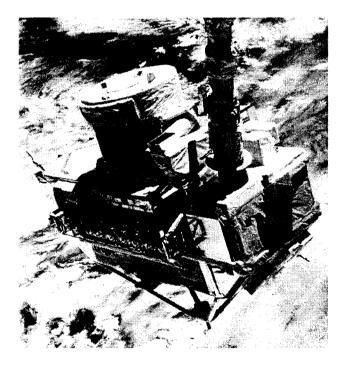


Figure 19 Crista-SPAS/IPEX-2 Deployment from Shuttle RMS

flight experiments. The first of these, IPEX-2, was flown in August 1997, a scant eight months after IPEX-1. IPEX-2 (shown prior to flight in Figure 18 and on-orbit in Figure 19) consisted of an instrumented portion of a representative deployable structure, a so-called ADAM-Mast built by ABLE Engineering of Goleta, California. IPEX-2 mission operations went perfectly. Over 60 channels of accelerometer, load cell, and temperature data were taken during various orbital thermal conditions including Sun-shade transitions and long duration hot and cold soaks. This voluminous data is currently being analyzed. However, the preliminary overriding conclusion is that deployable structures that are

engineered to eliminate backlash in joints and placed in thermally benign orbits (e.g., Earth escape orbit like SIM's) will exhibit sufficiently low levels of microdynamics to support optical interferometry. The ultimate intent is to combine the flight data with ground test measurements to develop empirically validated analytical models capable of predicting the conditions leading to and the vibrations emanating from thermal creaks. This work will be carried out by JPL in conjuction with NASA LaRC and will involve university participation from MIT and University of Colorado.

4. Summary

The technology necessary to make SIM a reality presents unprecedented challanges in the fields of nanometer stabilization, picometer sensing, and complex system integration, test, and autonomous operation. However, we are far from starting from scratch on this development effort. Work on these technologies--dispersed at first, now much more highly focussed--has been underway for almost 20 years. The "roadmap" of Figure 20 shows how the pieces described above fit together into a coherent whole. When this roadmap is followed to competion, sometime in 2001, SIM will be ready to begin flight system development with its formidable technical risks well understood and its critical technology in hand.

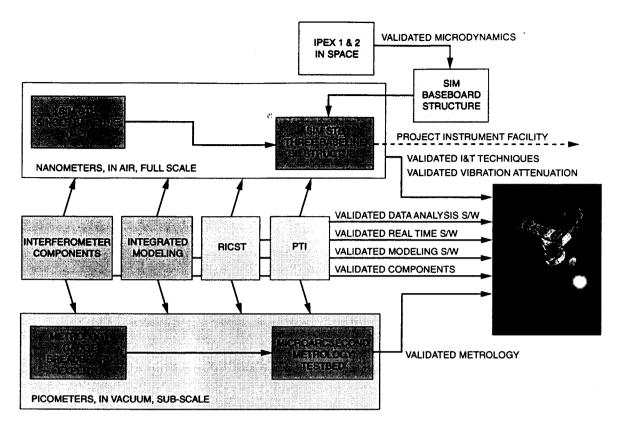


Figure 20 SIM Technology Development Flow

5. ACKNOWLEDGEMENTS

The research described in this paper was carried out by the Jet Propulsion Laboratory, California Institute of Technology, under a contract with the National Aeronautics and Space Administration. The author wishes to thank Roberta Warfield for help in preparing this paper. Thanks are also due to the entire JPL interferometry technology development team whose outstanding work is reported in this paper.

6. BIOGRAPHY

Robert Laskin is the project technologist for the Space Interferometry Mission (SIM). In this capacity he is responsible for developing the technology needed by SIM and keeping a watchful eye on the needs of future more ambitious space interferometers. Dr. Laskin received undergraduate degrees from Yale

College (1974) and Columbia University (1978), a Masters from Stanford University in 1979, and the Ph.D. from Columbia in 1982, the latter three degrees all in mechanical engineering. Since graduating with his doctorate he has been with JPL, working largely on precision pointing, stabilization, and figure control of complex space optical systems. He joined JPL's Interferometry Technology Program in 1988 as system engineer and became program manager in 1991. He assumed his current responsibilities as SIM Project Technologist in 1997 when SIM officially became a project.

7. References

- R. A. Laskin, A. M. San Martin, "Control/ Structure System Design of a Spaceborne Optical Interferometer," AAS/AIAA Astrodynamics Specialist Conference, August 1989.
- S. W. Sirlin, R. A. Laskin, "Sizing of Active Piezoelectric Struts for Vibration Suppression on a Space-Based Interferometer," Joint U.S./Japan Conference on Adaptive Structures, November 1990.
- 3. D. Eldred and M. O'Neal, "The Phase B Testbed Facility," Proceedings of the ADPA Active Materials and Adaptive Structures Conference, Alexandria, VA, November, 1991.
- 4. D. Eldred and M. O'Neal, "The JPL Phase B Interferometer Testbed," Proceedings of 5th NASA/DoD Control Structure Interaction Technology Conference, South Lake Tahoe, Mar '92.
- E. Anderson, M. Trudent, J. Fanson, and P. Pauls, "Testing and Application of a Viscous Passive Damper for use in Precision Truss Structures," Proceedings of 32nd AIAA SDM Conf., pp 2795-2807, '91
- J. Fanson, G. Blackwood, and C. Chu, "Experimental Evaluation of Active-Member Control of Precision Structures," Proceedings NASA/DOD Controls-Structure Interaction Technology 1989, NASA Conference Publication 3041, Jan 29- Feb 2, '89
- J. Fanson, G. Blackwood, and C. Chu, "Active/ Member Control of Precision Structures," Proceedings of the 30th AIAA Structures, Structural Dynamics and Materials Conference, Mobile, AL, April, '89
- 8. B. Wada and E. Crawley, "Adaptive Structures," Journal of Intelligent Material Systems and Structures, vol 1, N° 2, pp. 157-174, 1990
- J. Fanson, E. Anderson, and D. Rapp, "Active Structures for Use in Precision Control of Large Optical Systems," Optical Engineering, Nov '90, Vol 29 Number 11, ISSN 0091-3286, pp. 1320-1327
- E. Anderson, D. Moore, J. Fanson, and M. Ealey, "Development of an Active Truss Element for Control of Precision Structures," *Optical Engineering*, Nov '90, Vol 29 Number 11, ISSN 0091-3286, pp. 1333 - 1341

- 11. C. Chu, B. Lurie, and J. O'Brien, "System Identification and Structural Control on the JPL Phase B Testbed," Proceedings of 5th NASA/DoD Control Structure Interaction Technology Conference, South Lake Tahoe, Mar '92.
- 12. B. Lurie, J. O'Brien, S. Sirlin, and J. Fanson, "The Dial-a-Strut Controller for Structural Damping," ADPA/AIAA/ASME/SPIE Conf. on Active Materials and Adaptive Structures, Alexandria VA, Nov. 5-7, '91.
- 13. M. Milman and C. C. Chu, "Optimization methods for passive damper placement and tuning,"

 J. Guidance, Control, and Dynamics, to appear.
- 14. C. C. Chu and M. Milman, "Eigenvalue error analysis of viscously damped structures using a Ritz reduction method," *AIAA J.*, 30, 1992.
- J. Fanson and M. Ealey, "Articulating Fold Mirror for the Wide Field/Planetary Camera - 2," Active and Adaptive Optical Components and Systems -2, SPIE, vol 1920, Albuquerque, 1993.
- 16. J. Spanos, Z. Rahman and A. von Flotow, "Active Vibration Isolation on an Experimental Flexible Structure," Smart Structures and Intelligent Systems SPIE 1917-60, Albuquerque, NM, 1993.
- J. Spanos and M. O'Neal, "Nanometer Level Optical Control on the JPL Phase B Testbed," ADPA/AIAA/ASME/SPIE Conf. on Active Materials and Adaptive Structures, Alexandria VA, Nov. 5-7, 1991.
- 18. J. Spanos and Z. Rahman, "Optical Pathlength Control on the JPL Phase B Testbed," Proceedings of 5th NASA/DoD Control Structure Interaction Technology Conference, South Lake Tahoe, Mar '92.
- J. T. Spanos, Z. Rahman, C. Chu and J. O'Brien, "Control Structure Interaction in Long Baseline Space Interferometers," 12th IFAC Symposium on Automatic Control in Aerospace, Ottobrunn, Germany, Sept. 7-11, 1992.
- 20. D. Redding and W. Breckenridge, "Optical modeling for dynamics and control analysis," *J. Guidance, Control, and Dynamics*, 14, 1991.
- D. Redding, B. M. Levine, J. W. Yu, and J. K. Wallace, "A hybrid ray trace and diffraction propagation code for analysis of optical systems," SPIE OELAse Conf., Los Angeles, CA, 1992.
- 22. H.C. Briggs, "Integrated modeling and design of advanced optical systems," 1992 Aerospace Design Conf., Irvine, CA, 1992.

- 23. M. Milman, M. Salama, R. Scheid, and J. S. Gibson, "Combined control-structural optimization," Computational Mechanics, 8, 1991.
- M. Milman, M. Salama, M. Wette, and C. C. Chu, "Design optimization of the JPL Phase B testbed," 5th NASA/DoD Controls-Structures Interaction Technology Conf., Lake Tahoe, NV, 1992.
- M. Milman and L. Needels, "Modeling and optimization of a segmented reflector telescope," SPIE Conf. on Smart Structures and Intelligent Materials, Albuquerque, NM, 1993.
- L. Needels, B. Levine, and M. Milman, "Limits on Adaptive Optics Systems for Lightweight Space Telescopes," SPIE Conf. on Smart Structures and Intelligent Materials, Albuquerque, NM, 1993.
- 27. G. W. Neat, L. F. Sword, B. E. Hines, and R. J. Calvet, "Micro-Precision Interferometer Testbed: End-to-End System Integration of Control Structure Interaction Technologies," Proceedings of the SPIE Symposium on OE/Aerospace, Science and Sensing, Conference on Spaceborne Interferometry, Orlando, FL1993.
- 28. L. F. Sword and T. G. Carne, "Design and Fabrication of Precision Truss Structures: Application to the Micro-Precision Interferometer Testbed," Proceedings of the SPIE Symposium on OE/Aerospace, Science and Sensing, Conference on Spaceborne Interferometry, Orlando, FL, 1993.
- 29. B.E. Hines, "Optical Design Issues for the MPI Testbed for Space-Based Interferometry," Proceedings of the SPIE Symposium on OE/Aerospace, Science and Sensing, Conference on Spaceborne Interferometry, Orlando, FL, 1993.
- M. Shao, M.M. Colavita, B.E. Hines, D.H. Staelin, D.J. Hutter, K.J. Johnson, D. Mozurkewich, R.S. Simon, J.L. Hersey, J.A. Hughes and G.H. Kaplan, "Mark III Stellar Interferometer," Astron. Astrophysics 193," 1988 pp. 357-371.
- G. Neat, R. Laskin, J. Regner, and A. von Flotow, "Advanced Isolation/Precision Pointing Platform Testbed for Future Spacecraft Missions," 17th AAS Guidance and Control Conference, Keystone, CO, Feb. '94.
- 32. H. Gutierrez, Marie Levine, and R. Grogan "Analysis of IPEX-II Pre-Flight Ground Integration Test Data," Report JPL D-14905, Jet Propulsion Laboratory, California Institute of Technology, Pasadena, CA, September 1998 (internal document).

- 33. M.M. Colavita, J.K. Wallace, B.E. Hines, U. Gursel, F. Malbet, D.L. Palmer, X.P. Pan, M. Shao, J.W. Yu, A.F. Boden, P.J. Dumont, J. Gubler, D.C. Koresko, S.R. Kulkarni, B.F. Lane, D.W. Mobley, G.T. van Belle, "The Palomar Testbed Interferometer," 1999, ApJ 510, in Press.
- 34. M. Levine, "The Interferometry Technology Program Flight Experiments: IPEX I & II," Proc. of SPIE Astronomical Telescopes and Instrumentation Conference, Kona, HA, March 1998
- 35. M. Levine, R. Bruno and H. Gutierrez, "Interferometry Program Flight Experiment #1: Objectives and Results," Proc. of 15th International Modal Analysis Conference, Santa Barbara, CA Feb. 1998
- 36. Blackwood, G., "The New Millennium Deep Space 3 Separated Spacecraft Interferometer Mission," SPIE International Symposium on Astronomical Telescopes and Instrumentation, Paper no. 3350-83, March 1998
- G. W. Neat, A. Abramovici, J. W. Melody, R. J. Calvet, N. M. Nerheim, J. F. O'Brien, "Control Technology readiness for Spaceborne Optical Interferometer Missions," The Space Microdynamics and Accurate Control Symposium, Toulouse, France, May, 1997
- 38. C. Bell, J. Walker, and A. Lee, "Interferometer Real Time Control for the Space Interferometry Mission", AIAA/IEEE 17th Digital Avionics Systems Conference held 31 October 6 November 1998 in Seattle, WA.
- R. J. Calvet, Jet Propulsion Lab.; B. Joffe, ITT Communications; D. M. Moore, R. L. Grogan, G. H. Blackwood, Jet Propulsion Lab, "Enabling design concepts for a flight-qualifiable optical delay line".
- "Program for Analysis of a Complex Opto-Mechanical System," NASA Tech Brief, Vol. 22, No. 2, Item #171.
- 41. C. Papadimitriou, M. Levine and M. Milman, "Application of a Finite Element Model Updating Methodology on the IPEX-II Structure," Proc. of 15th International Modal Analysis Conference (IMAC), Santa Barbara, CA, Feb. 1998.
- 42. C. Papadimitriou, M. Levine and M. Milman, "Structural Damage Detection Using Modal Test Data," International Workshop on Structural Health Monitoring, Stanford University, Sept. 18-20, 1997.

- 43. C.-Y. Peng, M. Levine, and W. Tsuha, "Interferometry Program Experiment IPEX-II Pre-Flight Ground Modal Test and Model Correlation Report," Report JPL D-14809, Jet Propulsion Laboratory, California Institute of Technology, Pasadena CA, Sept 1997 (internal document).
- 44. C. Papadimitriou, M. Levine and M. Milman, "A Methodology For Finite Element Model Updating Using Modal Data," 15th VPI Symposium on Structural Dynamics and Control, Blacksburg Virginia, June 1997.
- 45. M. Levine and M. Milman, "Experimental Verification of Integrated Opto-Structural Model Predictions," SMACS (Space Microdynamics and Control) Conference, Toulouse, France, May 1997.
- 46. M. Milman and M. Levine, "Integrated Modeling Tools for Precision Multidisciplinary Systems," SMACS (Space Microdynamics and Control) Conference, Toulouse, France, May 1997.
- M. B. Levine, M. H. Milman, and A. Kissil, "Mode Shape Expansion Techniques for Prediction: Experimental Evaluation," AIAA Journal, Vol. 34, No. 4, April 1996.
- Y. Gursel, "Laser metrology gauges for OSI", Proceedings of SPIE conference on Spaceborne Interferometry, Vol. 1947, p. 188-197, 1993.
- Y. Gursel, "Metrology for spatial interferometry," Proceedings of SPIE conference on Amplitude and Intensity Spatial Interferometry, Vol. 2200, p. 27-34, 1994.
- 50. Y. Gursel, "Metrology for spatial interferometry II," Proceedings of SPIE conference on Spaceborne Interferometry II, Vol. 2477, p. 240-258, 1995.
- 51. Y. Gursel, "Metrology for spatial interferometry III," Proceedings of SPIE conference on Space Telescopes and Instruments IV, Vol. 2807, p. 148-161, 1996.
- 52. Y. Gursel, "Metrology for spatial interferometry IV," Proceedings of SPIE conference on Small Spacecraft, Space Environments, and Instrumentation Technologies, Vol. 3116, p. 12-26, 1997.
- Y. Gursel, "Metrology for spatial interferometry V," Proceedings of SPIE conference on Astronomical Interferometry, Vol. 3350, p. 571-587, 1998.
- 54. S. S. Joshi, J. W. Melody, and G. W.Neat, "A Case Study on the Role of Structural/Optical Model Fidelity in Performance Prediction of Complex Opto-Mechanical Instruments," IEEE Conference on Decision and Control San Diego, CA, December 1997.

- 55. S. Joshi, J. W. Melody, G. W.Neat, and A. Kissil, "Benefits of Model Updating: A Case Study Using the Micro-Precision Interferometer Testbed," Proceedings of DETC'97 1997 ASME Design Engineering Technical Conference, Sacramento, CA, September 14-17, 1997
- 56. S. S. Joshi, M. Milman and J. W. Melody, "Optimal Passive Damper Placement Methodology for Interferometers Using Integrated Structures/Optics Modeling," AIAA Guidance, Navigation, and Controls Conference, New Orleans, LA, August 1997
- 57. J. Davis, W. J. Tango, A. J. Booth, T. A. ten Brummelaar, R. A. Minard and S. M. Owens, "The Sydney University Stellar Interferometer I: The Instrument," Accepted by Monthly Notices of the Royal Astronomical Society.
- S. Shaklan, S. Azevedo, R. Bartos, A. Carlson, Y. Gursel, P. Halverson, A. Kuhnert, Y. Lin, R. Savedra and E. Schmidtlin, "The micro-arcsecond metrology testbed (MAM)," Proceedings of SPIE conference on Astronomical Interferometry, Vol. 3350, p. 571-587, 1998.
- A. Kuhnert, S. Shaklan, Y. Gursel, S. Azevedo and Y. Lin, "Metrology for the micro-arcsecond metrology testbed," Proceedings of SPIE conference on Astronomical Interferometry, Vol. 3350, p. 571-587, 1998.
- S. Dubovitsky, D. Seidel, D. Liu and R. Gutierrez, "Metrology source for high-resolution heterodyne interferometer laser gauges," Proceedings of SPIE conference on Astronomical Interferometry, Vol. 3350, p. 571-587, 1998.
- 61. A. Carlson, S. Shaklan, R. Bartos and S. Azevedo, "Opto/mechanical design of the micro-arcsecond metrology testbed interferometer," Proceedings of SPIE conference on Astronomical Interferometry, Vol. 3350, p. 571-587, 1998.
- 62. E. Schmidtlin, S. Shaklan and A. Carlson, "Novel wide field-of-view retroreflector for the Space Interferometry Mission," Proceedings of SPIE conference on Astronomical Interferometry, Vol. 3350, p. 571-587, 1998.
- 63. S. Loiseau, S. Shaklan, D. Redding and E. Schmidtlin, "Retroreflector diffraction modeling".
- 64. M. M. Colavita, A. F. Boden, S. L. Crawford, A. B. Meinel, M. Shao, P. N. Swanson, G. T. van Belle, G. Vasisht, J. M. Walker, J. K. Wallace, P. L. Wizinowich, "Keck Interferometer," Proc. SPIE 3350, 776-784 (1998).

- A. F. Boden, C. D. Koresko, G. T. van Belle, M. M. Colavita, P. J. Dumont, J. Gubler, S. R. Kulkarni, B. F. Lane, D. Mobley, M. Shao and J. K. Wallace, "The Visual Orbit of Iota Pegasi," ApJ, 1998, (in press).
- 66. M. M. Colavita, "Fringe Visibility Estimators for the Palomar Testbed Interferometer," PASP, 1999 (in press).
- 67. G. T. van Belle, B. F. Lane, R. R. Thompson, A. F. Boden, M. M. Colavita, P. J. Dumont, D. W. Mobley, D. Palmer, M. Shao, G. X. Vasisht, J. K. Wallace, M. J. Creech-Eakman, C. D. Koresko, S. R. Kulkarni, X. P. Pan, J. Gubler, "Radii and Effective Temperatures for G, K and M Giants and Supergiants," AJ, 1999, (in press).
- 68. C. D. Koresko, G. T. van Belle, A. F. Boden, M. M. Colavita, M. J. Creech-Eakman, P. J. Dumont, J. Gubler, S. R. Kulkarni, B. F. Lane, D. W. Mobley, X. P. Pan, M. Shao and J. K. Wallace, "The Visual Orbit of the 0.002" RS CVn Binary Star TZ Triangulum from Near-Infrared Long-Baseline Interferometry," ApJL, 1998, (in press).
- F. Malbet, J.-P.Berger, M. M. Colavita, M. Shao,
 J. K. Wallace, A. F. Boden, G. T. van Belle, D.
 W. Mobley, C. Beichman, C. D. Koresko, S. R.
 Kulkarni, B. F. Lane and X. P. Pan, "A
 Protoplanetary disk around FU Orionis Resolved
 by Infrared Long-Baseline Interferometry", ApJL,
 1998 (in press).
- A. F. Boden, G. T. van Belle, M. M. Colavita, P. J. Dumont, J. Gubler, C. D. Koresko, S. R. Kulkarni, B. F. Lane, D. W. Mobley, M. Shao and J.K. Wallace, "An Interferometric Search for Bright Companions to 51 Pegasi," ApJL 504 L39, 1998.
- 71. R. L. Grogan, G. H. Blackwood and R. J. Calvet, "Optical Delay Line Nanometer Level Pathlength Control Law Design For Space-Based Interferometry," Proceedings of the 1998 SPIE International Symposium on Astronomical Telescopes and Instrumentation Astronomical Interferometry, April 1998.
- R. L. Grogan, R. Laskin, "On Multidisciplinary Modeling of the Space Interferometry Mission," Proceedings of the 1998 American Controls Conference, June 1998.
- 73. R. J. Calvet, B. Joffe, D. Moore, R. L. Grogan and G. H. Blackwood, "Enabling Design Concepts for a Flight-Qualifiable Optical Delay Line," Proceedings of the 1998 SPIE International Symposium on Astronomical Telescopes and Instrumentation Astronomical Interferometry, April 1998.